

Variety and precision – edge forms according to DIN 28011 and 28013

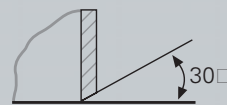
Form R
Edge unprepared



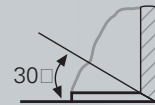
Form I
Square edge



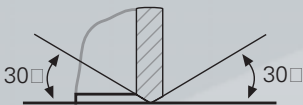
Form VA
V-edge outside



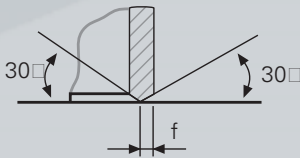
Form VI
V-edge inside



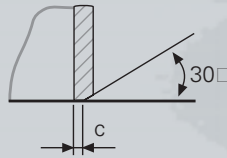
Form DV
Double V-edge
(symmetric)



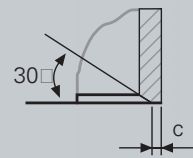
Form $\frac{2}{3}$ DV
 $\frac{2}{3}$ Double V-edge
(asymmetric)



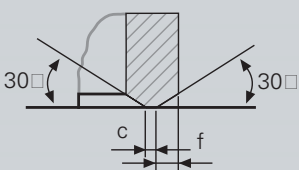
Form YA
Y-edge outside



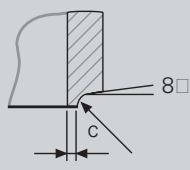
Form YI
Y-edge inside



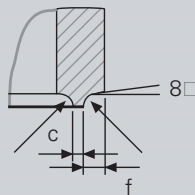
Form DY
Double-Y-edge



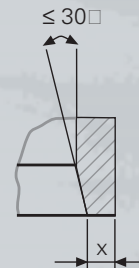
Form U
U-edge



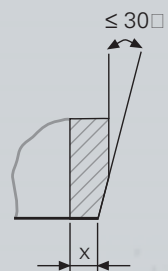
Form DU
Double-U-edge



Tapering inside



Tapering outside



The edge preparation occurs mechanical or by cutting.

The measurements c , f and x have to be agreed upon the order as well as angles and radii.

Other weld seam preparations have to be agreed upon the order together with drawings.